

## THICKNESS TOLERANCE RANGES

### Aluminum

Thickness	Pounds Per Sq. Ft.		Thickness Tolerances (Plus/Minus)		
	3003-H14	5052-H32	36" Wide	48" Wide	60" Wide
.025	0.356	0.349	.0015	.0020	.0030
.032	0.456	0.447	.0020	.0025	.0035
.040	0.570	0.559	.0025	.0035	.0045
.050	0.713	0.698	.0030	.0035	.0050
.063	0.898	0.88	.0030	.0035	.0050
.080	1.140	1.117	.0035	.0045	.0060
.090	1.283	1.257	.0035	.0045	.0060
.100	1.426	1.397	.0045	.0060	.0070
.125	1.782	1.746	.0045	.0060	.0070
.190	2.709	2.654	.0070	.0090	.0110
.250	3.564	3.492	.0120	.0140	.0150

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### Stainless Steel

Gauge No.	Decimal Equivalent	Tolerance Plus/Minus	Pounds Per Sq. Ft.	
			300 Series	400 Series
7	.1874	.007	7.87	7.72
8	.1650	.007	6.93	6.80
10	.1350	.006	5.67	5.56
11	.1200	.005	5.04	4.94
12	.1054	.005	4.43	4.34
13	.0900	.004	3.78	3.70
14	.0751	.004	3.15	3.09
16	.0595	.003	2.50	2.45
18	.0480	.003	2.02	1.98
19	.0420	.003	1.76	1.73
20	.0355	.002	1.49	1.46
22	.0293	.002	1.23	1.21
24	.0235	.0015	.987	.968
26	.0178	.0015	.748	.733
28	.0151	.0015	.634	.622